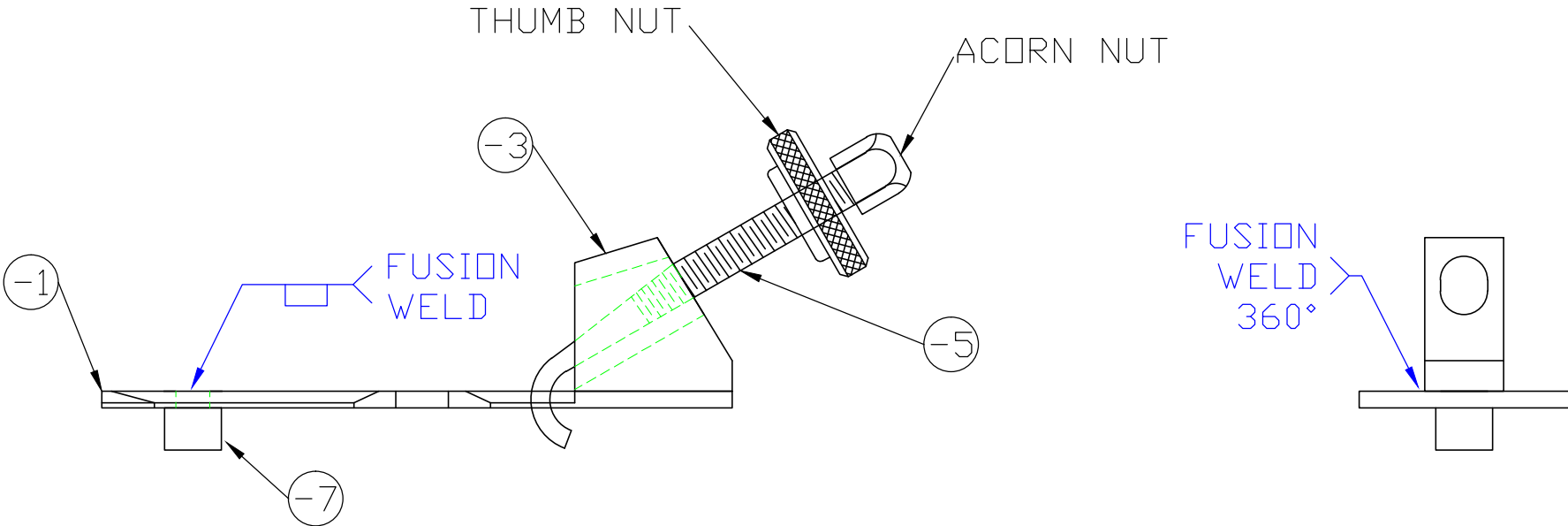


This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPR
1	CHANGED BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED	4-29-02	-	-
2	CH'D TITLEBLOCK & REVISION BLOCK, MOVED ASSY VIEW TO SHEET 1, ADDED ENGRAVE NOTE, CH'D P/N -1 THRU -7 MATERIAL FROM 1018	6/29/09	RJC	-
3	REMOVED GRIND FLAT REQUIREMENT ON PLUG WELD. CH'D USED ON MODEL FROM MD 500 SHT 2 -1 REMOVED OPTIONAL FIXTURE HOLE -3 CHANGED LENGHT FROM .750 TO .730	7/9/12	JAG	-



ASSEMBLY VIEW

*SAME PART USED
ON OTHER
RIGGING TOOLS

ASSY QTY	QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1 *	1	PLATE	S.S.	.080 x 1 x 3-1/2	2
			-3 *	1	LUG	S.S.	3/8 x 3/4 x 3/4	2
			-5 *	1	DRAW BOLT	1018 RND.	3/16 x 2-3/8 (RBA9935)	1
			-7 *	1	BUTTON	S.S.	.270 ROUND x .300	2
		B/O		1	ACORN NUT	STEEL	10-32	1
		B/O		1	THUMB NUT	STEEL	10-32 REID TOOL #V-1	1
ASSY #								

CONDITIONAL RIGGING TOOL

DWG NO. RB600N9929-5

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:
 DECIMALS .XXX ± .005
 FRACTIONS ± 1/32
 ANGLES ± .5°

UNLESS OTHERWISE SPECIFIED
 1. BREAK ALL SHARP EDGES
 .015 x 45° PR .015 R
 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE NTS DATE 4-30-02 SHEET 1 of 1

DRAWN BY: COLE

APPROVED

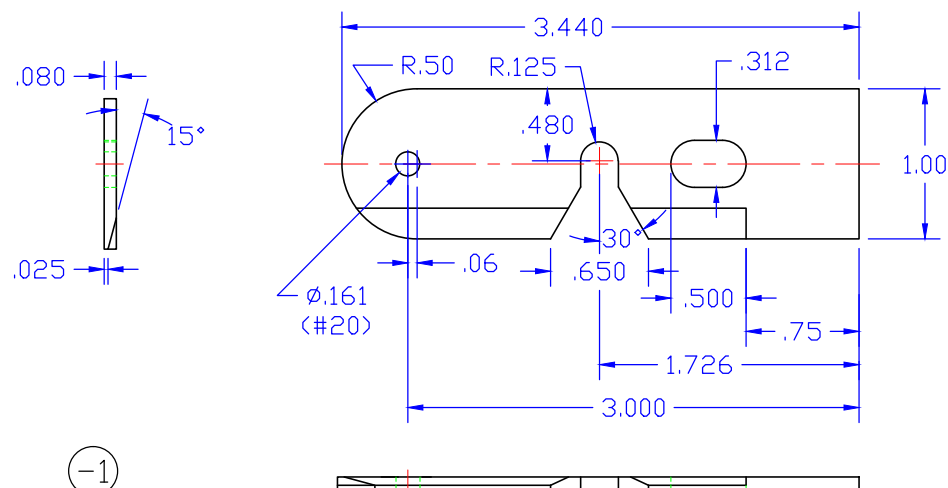
HEAT TREAT

FINISH BLACK OXIDE

USED ON MODEL MD 600

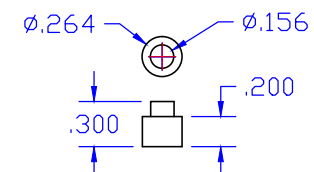
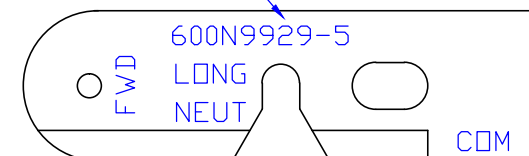
This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPR
1	CHANGED BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED	4-29-02	-	-
2	CH'D TITLEBLOCK & REVISION BLOCK, MOVED ASSY VIEW TO SHEET 1, ADDED ENGRAVE NOTE, CH'D P/N -1 THRU -7 MATERIAL FROM 1018.	6/29/09	RJC	-
3	-1 REMOVED OPTIONAL FIXTURE HOLE -3 CHANGED LENGHT FROM .750 TO .730	7/9/12	JAG	-

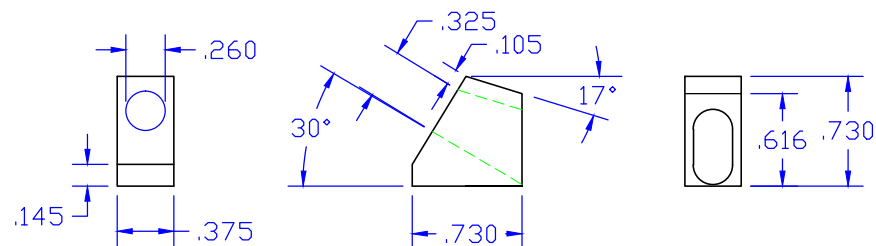


(-1)
PLATE

ENGRAVE T/N, S/N,
"MADE IN USA"



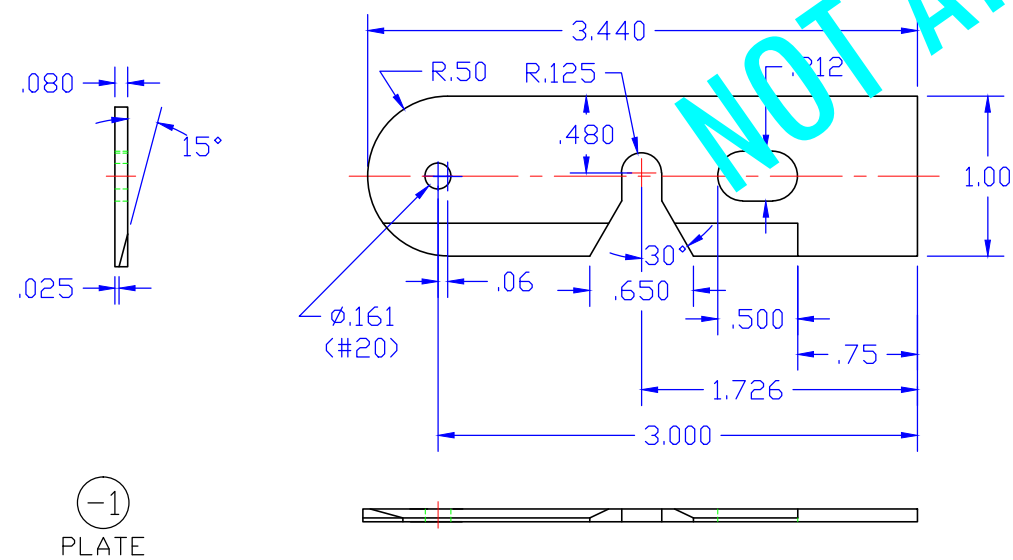
(-7)
BUTTON



(-3)
LUG

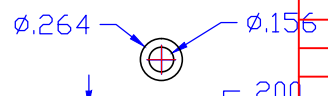
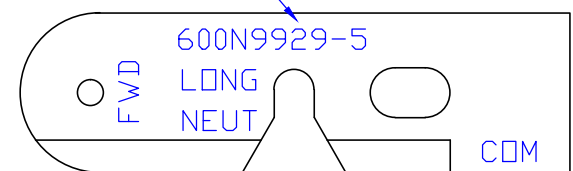
RED BARN MACHINE			
TITLE LONGITUDINAL RIGGING TOOL			
DWG NO. RB600N9929-5-1 thru -7		DRAWN BY: COLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		APPROVED HEAT TREAT FINISH SPEC BLACK OXIDE USED ON MODEL MD 600	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS	
DATE 4-30-02		SHEET 2 of 2	

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



①
PLATE

ENGRAVE T/N, S/N,
"MADE IN USA"



PART #	QTY	DESCRIPTION
-1	1	CD 4130 3/16" X 1 1/2" X 4.236"

USED ON MODEL
?

DRAWN BY: COLE
CHECKED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 .X ± .1
ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE	
TITLE	
SIZE B	DWG NO. PART #
SCALE NTS	DATE 4-07-00 SHEET 1 of 1